

Work Order ID 72780

Friday, August 12, 2011 2:37:25 PM



Page 1

Item ID: D206-642-212

Accept



Setup Start



Revision ID:

Item Name: Skidtube RH

Stop



Start Date: 8/12/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/19/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan:

Date: 8-12-11 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev L								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP206-642-212 CHG006

5/1/11

HA for MWS 11-16-17
①

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/16/11

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

5/1/11

72785.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Packaging	0.00							
Packaging	Memo Identify and pack for shipping as per PPP D206-642- 212 Location: _____ □ PPP Rev: _____	0.00							
140 QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

n/n/29

ME 11-11-29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 72780

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:K 05.07.14 ECN 847 & 901; Add Tow Ring and GHW
Kit KJ/CP/JLM
IPP Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M
10.02.02 per IIN rev M EC verified by: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-41A Bolt		Purchased	No			120	Each	195.0000	8	8			
-----------------	--	-----------	----	--	--	-----	------	----------	---	---	--	--	--

Location Loc Qty Loc Code

ST354 195
116191 195

AN4-6A Bolt		Purchased	No			120	Each	784.0000	12	12			
----------------	--	-----------	----	--	--	-----	------	----------	----	----	--	--	--

Location Loc Qty Loc Code

ST356 584
116924 84
117872 200
118422 300
ST358 200
117514 200

AN4C5A BOLT		Purchased	No			120	Each	493.0000	1	1			
----------------	--	-----------	----	--	--	-----	------	----------	---	---	--	--	--

Location Loc Qty Loc Code

FP-B 103
112243 103
ST345 390
112243 390

112243

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Page 2

Work Order ID: 72780

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 1.00

Required Qty: 1.00

Wht
X1
ANS-11A
Bolt

Purchased No

120 Each 54.0000

4 4
119512

Location

Loc Qty

Loc Code

ST337

54

117313

2

118191

52

Wht
X1
ANS-7A
Bolt

Purchased No

120 Each 187.0000

4 4
119017

Location

Loc Qty

Loc Code

ST337

187

117313

14

117441

150

118422

23

Wht
X1
AN6-44A
Bolt

Purchased No

120 Each 43.0000

2 2
1119036

Location

Loc Qty

Loc Code

ST344

43

110372

43

X1
AN960C416
washer

Purchased No

120 Each 0.0000

1 1
1117735

Wht
X1
AN960JD10
Washer

Purchased No

120 Each 0.0000

8 8
1118968

Wht
X1
AN960JD416
Washer

Purchased No

120 Each 0.0000

24 24
1119097

Friday, August 12, 2011 2:37:30 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 72780

Parent Item: D206-642-212

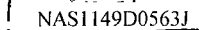
Parent Item Name: Skidtube RH

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 1.00

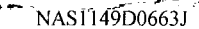
Required Qty: 1.00

AN960JD516  Purchased No


120 Each 0.0000

 8 8

Washer

AN960JD616  Purchased No

120 Each 0.0000

 4 4

Washer

D206-642-241  Manufactured No


120 Each 0.0000

 1 1

Replacement Skidtube

D206-651-041  Manufactured No

120 Each 19.0000

 1 1

206A/B GHW

Location

Loc Qty

Loc Code

FG120


19


46160

19

120 Each

463.0000

 16 16

D2652  Manufactured No

Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST

201

53741

0

72120

201

ST019

218

71573

18

71833

200

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 72780

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 1.00

Required Qty: 1.00

D2665-2

Manufactured No

120

Each

8.0000

2

2

Saddle, RH Fwd Aft Out 206

Location

Loc Qty

Loc Code

ST436

8

55029

1

59919

4

64090

2

70265

1

55029 14

70265 1x

D2665-2

Manufactured No

120

Each

9.0000

2

2

Saddle, RH Fwd Aft In 206

Location

Loc Qty

Loc Code

ST426

9

55030

5

64091

4

55030

64091

D2712

Manufactured No

120

Each

621.0000

10

10

Set Screw

Location

Loc Qty

Loc Code

FG

50

29962

50

ST012

21

66955

21

ST021

550

71160

250

72231

300

B73837

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 72780

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 1.00

Required Qty: 1.00

D2884

Manufactured No

120

Each

32.0000

Saddle Spacer

Location

Loc Qty

Loc Code

FG

10

29453

10

ST025

22

52302

22

Manufactured No

120

Each

50.0000

D2885

Saddle Spacer

Location

Loc Qty

Loc Code

FG

10

29199

10

ST025

40

52303

40

Manufactured No

120

Each

28.0000

D3413-1

Ring

Location

Loc Qty

Loc Code

ST420

27

66387

1

70773

25

71041

1

ST473

1

66945

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Parent Item: D206-642-212

Parent Item Name: Skidtube RH


Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L3
Nut



wh
x

Purchased No

120

Each

1,923.000

8 8



M119075

Location

Loc Qty

Loc Code

ST300

1923

117441

270

117601

400

117885

253

118451

1000

MS21042L4
Nut



wh
x

Purchased No

120

Each

4,817.000

12 12



M119017

Location

Loc Qty

Loc Code

ST300

4817

117441

672

117601

645


117885

1500

118451

2000

MS21042L6
Nut



wh
x

Purchased No

120

Each

310.0000

2 2



M118976

Location

Loc Qty

Loc Code

ST300

310

117677

200

118078

10

118384

100

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -247	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
1	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-247	WEARSHOE KIT (REPLACES -243)
1	1	1	1	1			D206-651-041	* 206 GHW ADAPTER ⁽³⁾
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG ⁽¹⁾
2B					18		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13	GASKET
23A					1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
23B					1	1	D3536-21	GASKET
24A					1	1	D3535-33	WEARSHOE (REPLACES D2656-33)
24B					1	1	D3536-33	GASKET
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE

(2) MAY BE REQUIRED ON -213/-214 INSTALLATIONS

(3) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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Revision: 0

Date: 11.06.15